

Project done by> ASHISH ENGINEERING					
Model # TAMOWPS 101		HEAD # CGH51		PROJECT NAME :	
Tag:106		Dtd: 25/4/2014		TIME:11/24	
Job OD:25.4mm		WT: 1.60 mm		Operator: ADITYA	
				Position:5G	
		Materail: SS 316L			
SECTOR	TIME	TB/TP (mSec)	SPEED S/REV	IB/IP(AMPS)	REMARKS
01	13 SEC	200 / 200	47 / 47	18.2 / 59.4	
02	13 SEC	200 / 200	47 / 47	18.2 / 56.2	
03	13 SEC	200 / 200	47 / 47	18.2 / 53.1	
04	13 SEC	200 / 200	47 / 47	18.2 / 50.1	
PRE PURGE> 25SEC		TUNGUSTION LENGH>34.2x2.4mm		R.DELAY : 200 mSEC	
POST PURGE> 15 SEC		PIPELINE>		D.SLOPE : 15 SEC	

Project done by> ASHISH ENGINEERING					
Model # TAMOWPS 101		HEAD # CGH51		PROJECT NAME :	
Tag:107		Dtd: 25/4/2014		TIME:11/30	
Job OD:25.4mm		WT: 1.60 mm		Operator: ADITYA	
				Position:5G	
		Materail: SS 316L			
SECTOR	TIME	TB/TP (mSec)	SPEED S/REV	IB/IP(AMPS)	REMARKS
01	13 SEC	200 / 200	47 / 47	18.2 / 59.4	
02	13 SEC	200 / 200	47 / 47	18.2 / 56.2	
03	13 SEC	200 / 200	47 / 47	18.2 / 53.1	
04	13 SEC	200 / 200	47 / 47	18.2 / 50.1	
PRE PURGE> 25SEC		TUNGUSTION LENGH>34.2x2.4mm		R.DELAY : 200 mSEC	
POST PURGE> 15 SEC		PIPELINE>		D.SLOPE : 15 SEC	

Project done by> ASHISH ENGINEERING					
Model # TAMOWPS 101		HEAD # CGH51		PROJECT NAME :	
Tag:108		Dtd: 25/4/2014		TIME:11/35	
Job OD:25.4mm		WT: 1.60 mm		Operator: ADITYA	
				Position:5G	
		Materail: SS 316L			
SECTOR	TIME	TB/TP (mSec)	SPEED S/REV	IB/IP(AMPS)	REMARKS
01	13 SEC	200 / 200	47 / 47	18.2 / 59.4	
02	13 SEC	200 / 200	47 / 47	18.2 / 56.2	
03	13 SEC	200 / 200	47 / 47	18.2 / 53.1	
04	13 SEC	200 / 200	47 / 47	18.2 / 50.1	
PRE PURGE> 25SEC		TUNGUSTION LENGH>34.2x2.4mm		R.DELAY : 200 mSEC	
POST PURGE> 15 SEC		PIPELINE>		D.SLOPE : 15 SEC	

Project done by> ASHISH ENGINEERING					
Model # TAMOWPS 101		HEAD # CGH51		PROJECT NAME :	
Tag:109		Dtd: 25/4/2014		TIME:11/39	
Job OD:25.4mm		WT: 1.60 mm		Operator: ADITYA	
				Position:5G	
		Materail: SS 316L			
SECTOR	TIME	TB/TP (mSec)	SPEED S/REV	IB/IP(AMPS)	REMARKS
01	13 SEC	200 / 200	47 / 47	18.2 / 59.4	
02	13 SEC	200 / 200	47 / 47	18.2 / 56.2	
03	13 SEC	200 / 200	47 / 47	18.2 / 53.1	
04	13 SEC	200 / 200	47 / 47	18.2 / 50.1	
PRE PURGE> 25SEC		TUNGUSTION LENGH>34.2x2.4mm		R.DELAY : 200 mSEC	
POST PURGE> 15 SEC		PIPELINE>		D.SLOPE : 15 SEC	